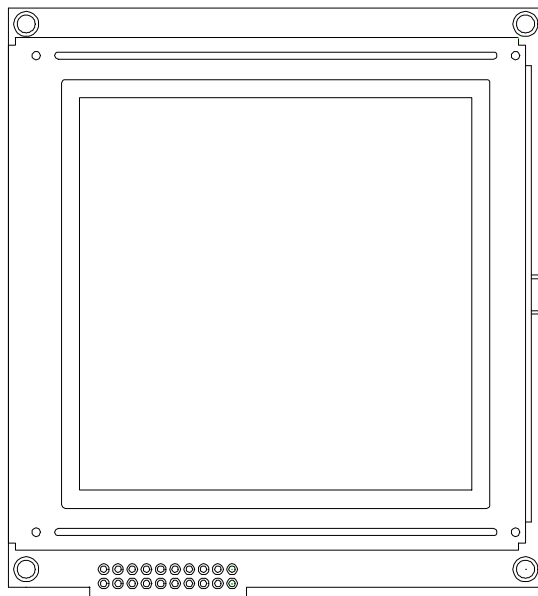




## PRODUCT SPECIFICATION

# HDM128GS12-4

128 x 128 GRAPHICS  
LCD DISPLAY MODULE



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	JK	1.0		DATE: 9/18/03

## I . General Specifications

### 1. General

The HDM128GS12-4 dot matrix graphic LCD module consist of liquid crystal display CMOS common driver and CMOS segment driver, a STN LCD, a White EL Backlight.

### 2. Features

- A. 64 Bits Shift Register to Internal LCD Circuit.
- B. Display Data Is Stored In Display Data Ram From MPU
- C. High Voltage CMOS Process.
- D. Drive Method:1/128 Duty, 1/12 Bias
- E. The Module Operating Voltage: 5V;
- F. The LCD Operating Voltage : 17.8V;
- G. Viewing Direction: 6:00H or 12:00H
- H. Operating Temperature: 0°C~50°C
- I. Storage Temperature: -20°C~70°C
- J. The Connector Method Between LCD And PCB: Zebra; Heat-Seal

### 3.Mechanical Data:

- (1) Module Size ----- 75.0 l \* 82.7 w mm
- (2) Viewing Area ----- 60.0 l \* 60.1 w mm
- (3) Dot Size ----- 0.40 w \* 0.40 h mm
- (4) Dot Quality----- 128 \* 128

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	JK	1.0		DATE: 9/18/03

4.Pin Connections:

Pin No.	Symbol	Function
1	VDD	Logic Supply Voltage(+5.0V)
2	VSS	Ground(0v)
3	VEE	LCD Driver Voltage Input(+17.8V)
4-11	DB0~DB7	Data Bus Line
12	Cs1	Chip Selection(Segment Driver 1)
13	Cs2	Chip Selection(Segment Driver 2)
14	RST	Reset Signal
15	R/W	Read/Write Select
16	D/I	Data Or Instruction
17	E	Enable Signal
18	VSS	Ground
19-20	EL	EL Backlight

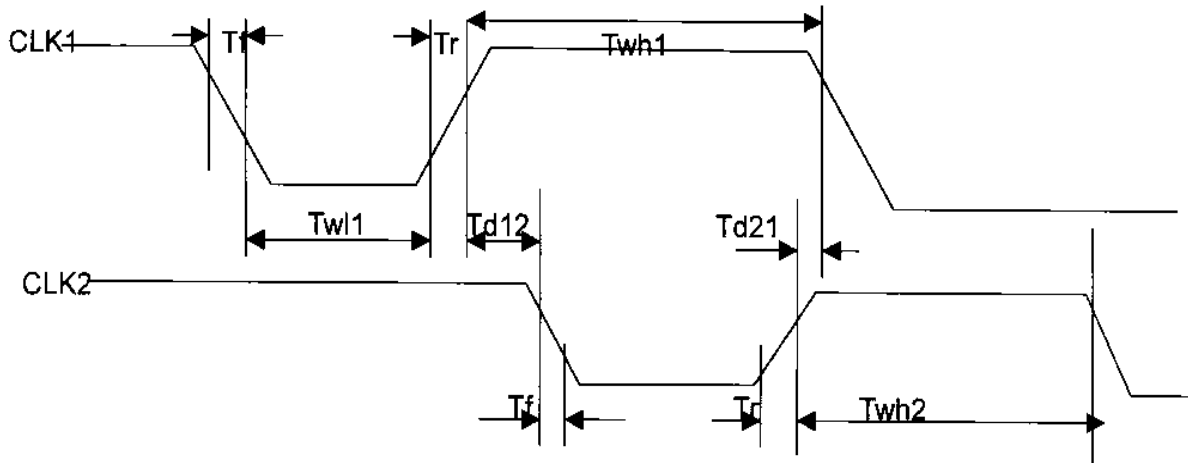
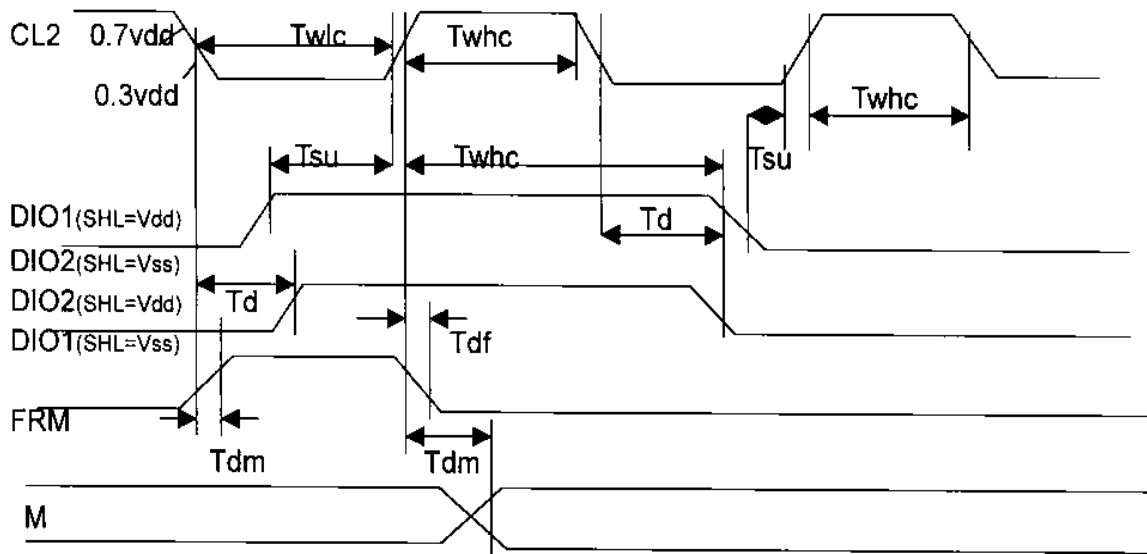
5.Timing Characteristics:(VDD=5V±10%)

(1).Common Driver :

Characteristic	Symbol	Min.	Typ.	Max.	Unit
Data Setup Time	Tsu	20	--	--	us
Data Hold Time	Tdh	40	--	--	
Data Delay Time	Td	5	--	--	
FRM Delay Time	Tdf	-2	--	2	
M Delay Time	Tdm	-2	--	2	
CI2 Low Level Width	Twlc	35	--	--	
CI2 High Level Width	Twhc	35	--	--	ns
Clk1 Low Level Width	Twl1	700	--	--	
Clk2 Low Level Width	Twl2	700	--	--	
Clk1 High Level Width	Twh1	2100	--	--	

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	JK	1.0		DATE:

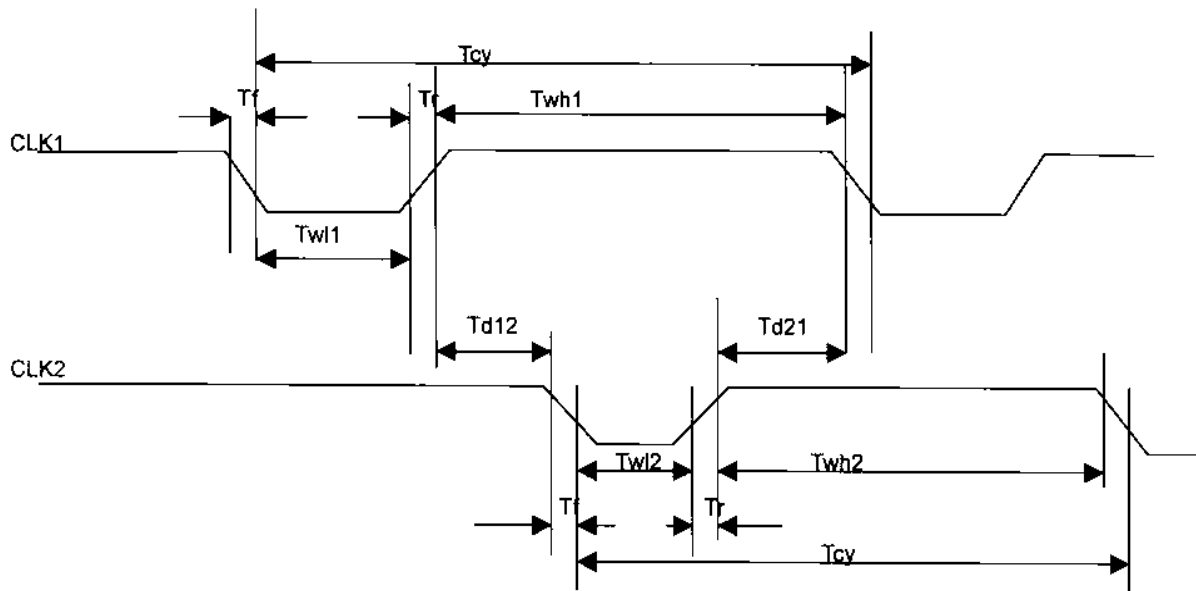
Clk2 High Level Width	Twh2	2100	--	--	
Clk1-Clk2 Phase Difference	Td12	700	--	--	ns
Clk2-Clk1 Phase Difference	Td21	700	--	--	
Clk1,Clk2 Rise/Fall Time	Tr/Tf	--	--	150	



(2) Segment Driver:

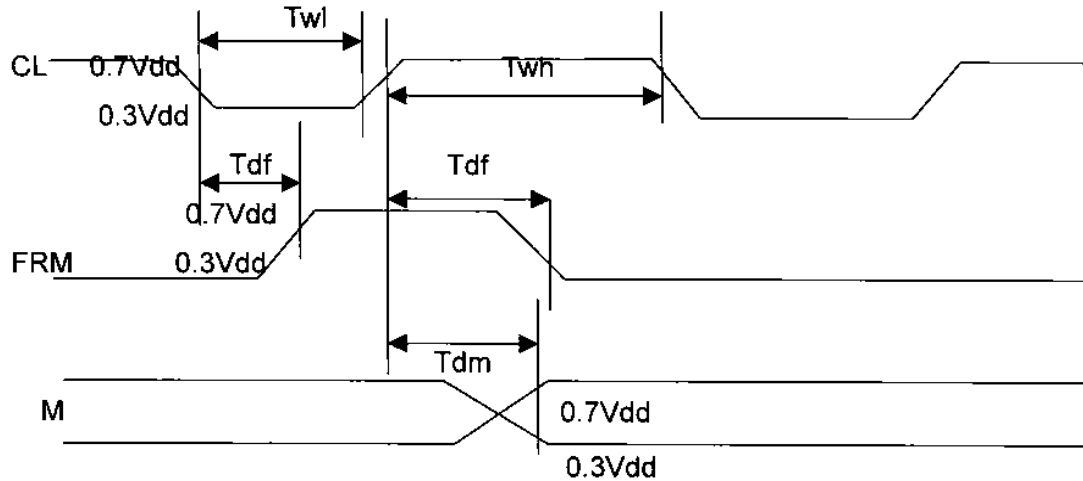
A. Clock Timing:

Characteristic	Symbol	Min.	Typ.	Max.	Unit
Clk1,Clk2 Cycle Time	Tcy	2.5	--	20	$\mu$ s
Clk1"Low" Level Width	Twl1	625	--	--	ns
Clk2"Low" Level Width	Twl2	625	--	--	
Clk1"High" Level Width	Twh1	1875	--	--	
Clk2"High" Level Width	Twh2	1875	--	--	
Clk1-Clk2 Phase Difference	Td12	625	--	--	
Clk2-Clk1 Phase Difference	Td21	625	--	--	
Clk1,Clk2 Rise Time	Tr	--	--	150	
Clk1,Clk2 Fall Time	Tf	--	--	150	



### B. Display Control Timing

Characteristic	Symbol	Min.	Typ.	Max.	Unit
Frm Delay Time	Tdf	-2	--	+2	$\mu$ s
M Delay Time	Tdm	-2	--	+2	$\mu$ s
Cl"Low" Level Width	Twl	35	--	--	$\mu$ s
Cl"High" Level Width	Twh	35	--	--	$\mu$ s



### C. Mpu Interface:

Characteristic	Symbol	Min.	Typ.	Max.	Unit
E Cycle	Tc	1000	--	--	ns
E High Level Width	Twh	450	--	--	
E Low Level Width	Twl	450	--	--	
E Rise Time	Tr	--	--	25	
E Fall Time	Tf	--	--	25	
Address Set-Up Time	Tasu	140	--	--	
Address Hold Time	Tah	10	--	--	
Data Set-Up Time	Tdsu	200	--	--	
Data Delay Time	Td	--	--	320	
Data Hold Time(Write)	Tdhw	10	--	--	
Data Hold Time(Read)	Tdhr	20	--	--	

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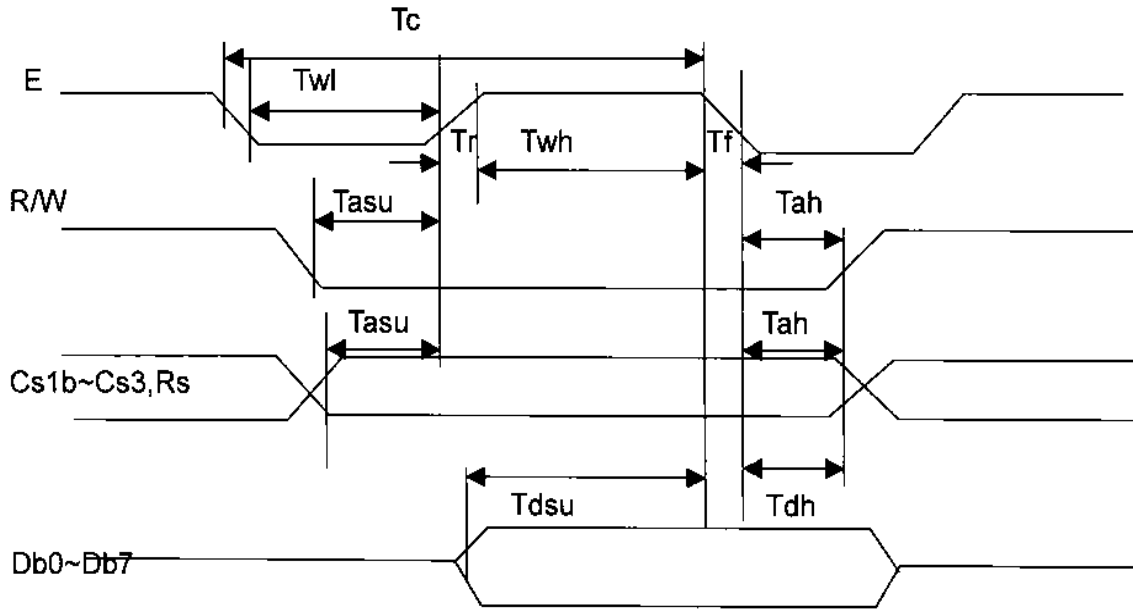
REV.:  
1.0

HDM128GS12-4

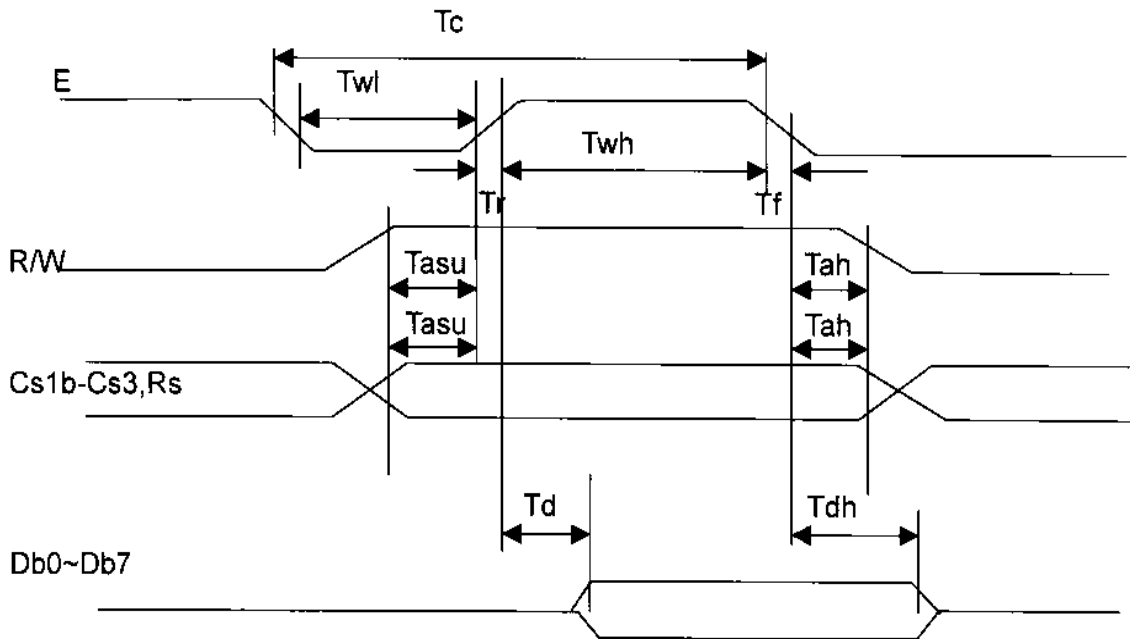
SHEET 6 OF 14

DATE:  
9/18/03

Mpu Write Timing:



Mpu Read Timing:



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HDM128GS12-4

SHEET 7 OF 14

DATE:  
9/18/03

## II .The Characteristics and The Reliability Test

### 1.Electro-Optic Characteristics:

Condition:TEMP=(23±3)°C Hum=(70±5)%RH

V<sub>dd</sub>: 5.0V

F<sub>osc</sub>: 450KHZ

NO	Item	Symbol	Min	Typ.	Max	Unit	Condition
1	Supply Voltage(Logic)	V <sub>dd</sub> -V <sub>ss</sub>		5.0		V	
2	Supply Current (Logic)	I <sub>dd</sub>		2.27		mA	V <sub>dd</sub> =5V
3	LCD Operating Voltage	V <sub>dd</sub> -V <sub>0</sub>		17.8		V	25°C
4	Response Time	T <sub>on</sub>		95		ms	
		T <sub>off</sub>		107		ms	
5	Contrast	CR	3				
6	Viewing Angel	12H	θ 1	24		Deg	(CR≥3.0)
		6H	θ 2	37			
		3H	θ 3	45			
		9H	θ 4	45			
7	LCD Threshold Voltage	V <sub>th</sub>		1.82		V	25°C

### 3. Electrical-optical Characteristics(EL unit):

Ltem	Min	Typ	Max	Unit	Condition
Input voltage		100	150	AC Vrms	
Current consumption		0.12	0.17	mA/cm <sup>2</sup>	400HZ 100Vrms
Luminous	45	55		cd/m <sup>2</sup>	400HZ 100Vrms
Input frequency		400	1000	Hz	Sine wave

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Q.A.:

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REV.:

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**HDM128GS12-4**

SHEET 8 OF 14

DATE:

9/18/03



2. Reliability Test

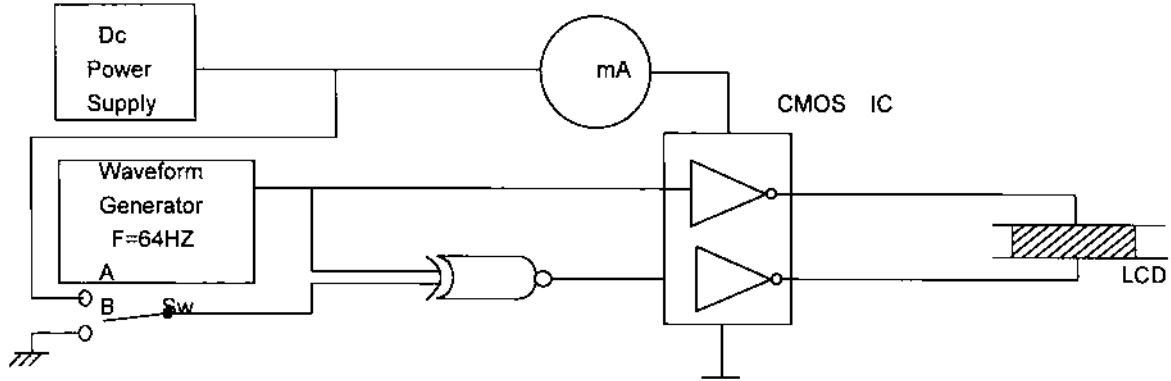
No	Items	Test Condition	Equipment	Test Result
1	High TEMP Storage	TEMP: $70 \pm 2^\circ\text{C}$ Time: 96h Restore: 24h	Tenny	Passed
2	Low TEMP Storage	TEMP: $-20 \pm 3^\circ\text{C}$ Time: 96h Restore: 24h	Tenny	Passed
3	High TEMP Operating	TEMP: $50 \pm 2^\circ\text{C}$ Vop: 5V Timp: 24h Restore: 24h	Tenny	Passed
4	Low TEMP Operating	TEMP: $0 \pm 2^\circ\text{C}$ Vop: 5V Timp: 24h Restore: 24h	Tenny	Passed
5	High TEMP High Hum Storage	TEMP: $40 \pm 2^\circ\text{C}$ Hum: 95%Rh Time: 96h Restore: 24h	Tenny	Passed
6	Thermal Shock	<p>TEMP: (<math>^\circ\text{C}</math>)</p> <p>The diagram shows a thermal shock profile with 5 cycles. Each cycle consists of a 30-minute dwell at 70°C, a 5-minute ramp down to -20°C, a 5-minute dwell at -20°C, and a 30-minute ramp up to 70°C. The total duration of the 5 cycles is 5 minutes. Below the diagram, it is noted that the restore time is 24 hours.</p> <p>Restore: 24h</p>	Tenny	Passed

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	JK	1.0		DATE:

### III. The LCD Measuring Method and Equipment

#### 1. Current Consumption Measuring

##### (1) Equipment



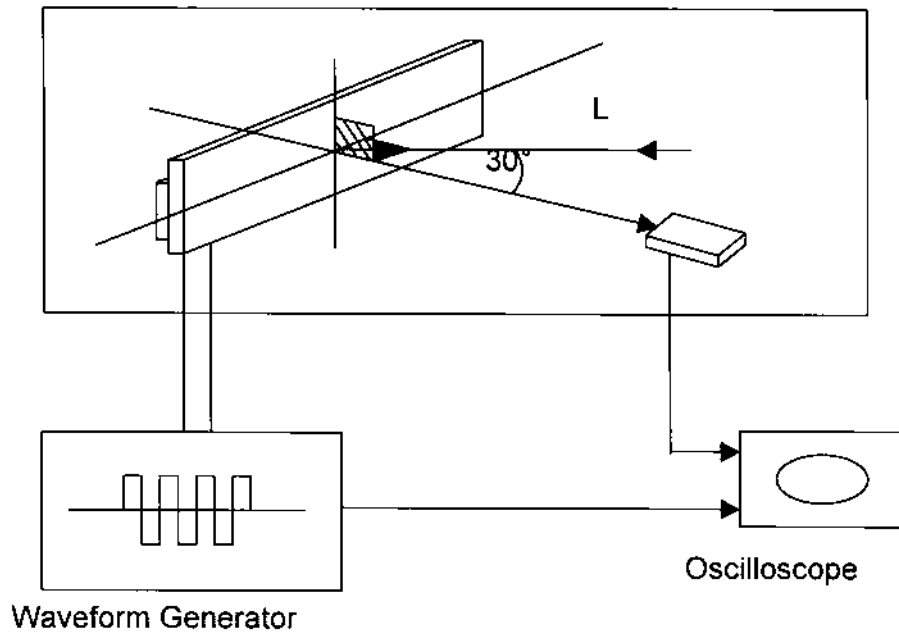
##### (2) Condition

Operating Frequency: 128HZ

Operating Voltage (RMS): Selected Voltage

#### 2. Threshold Voltage and Response Time Measuring

##### (1) Equipment

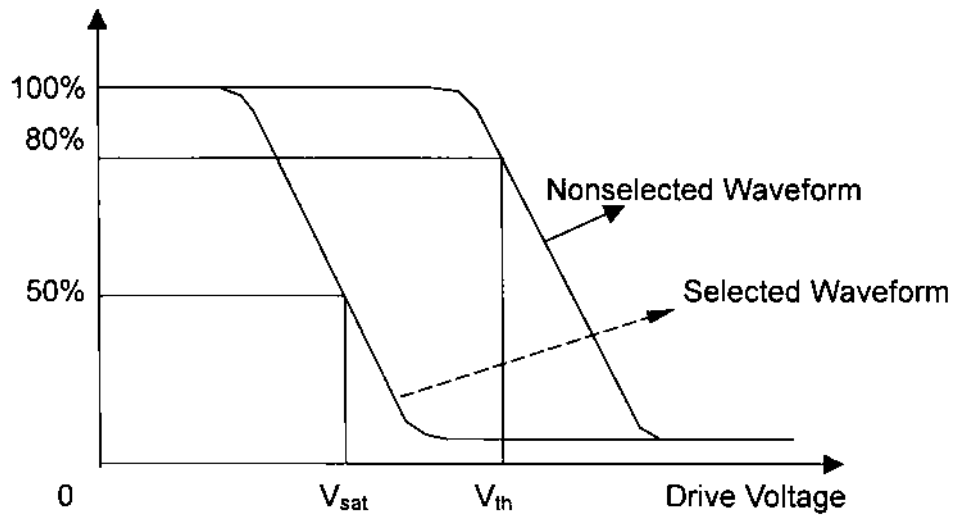


<b>HANTRONIX, INC.</b> 10080 BUBB RD. CUPERTINO, CA 95014	Q.A.:	REV.:	<b>HDM128GS12-4</b>	SHEET 10 OF 14
	JK	1.0		DATE:

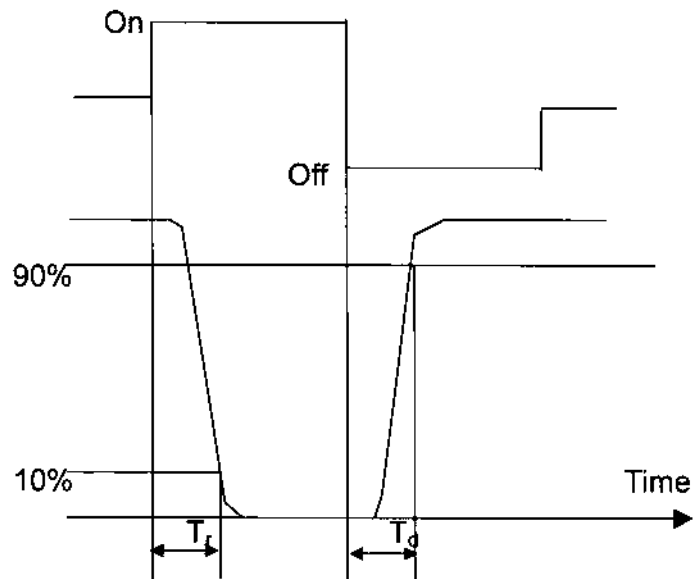
(2) Definition

A. Threshold Voltage ( $V_{th}$ )

Brightness



B. Response Time



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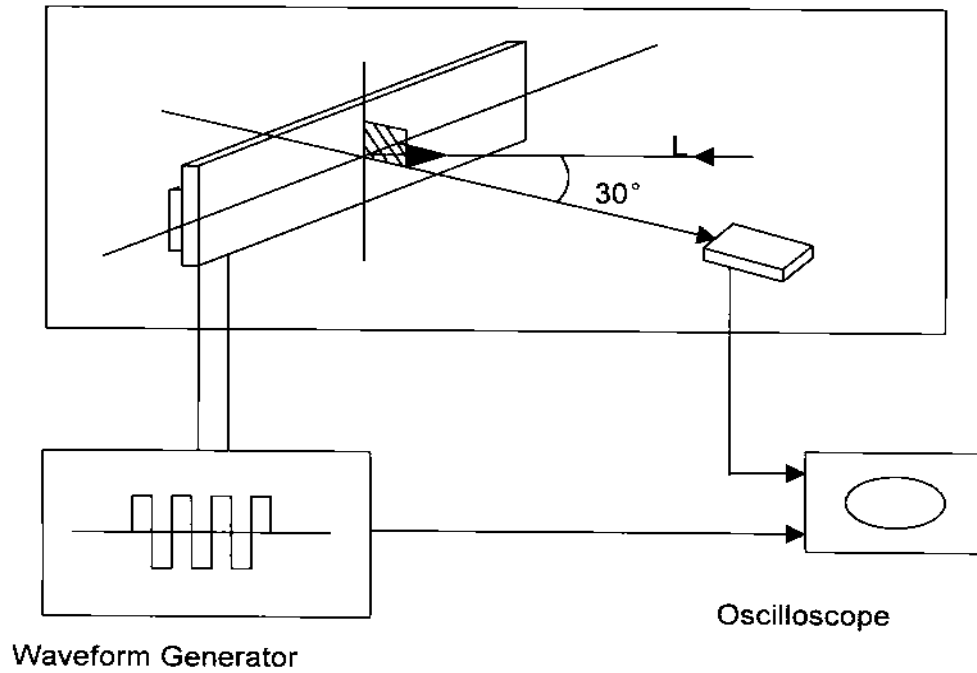
HDM128GS12-4

SHEET 11 OF 14

DATE:  
9/18/03

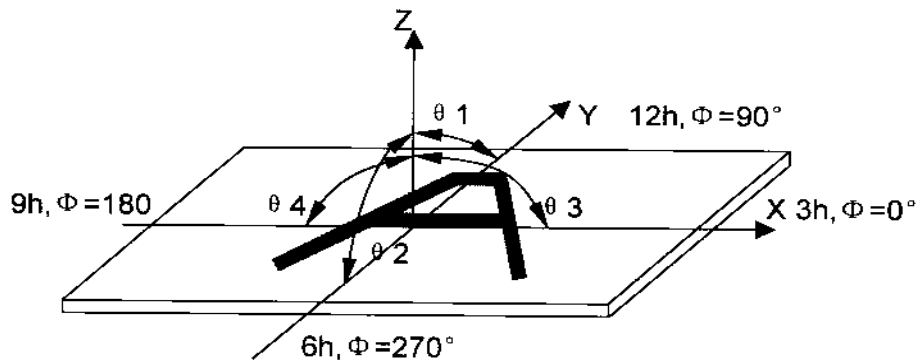
### 3. Contrast Measuring

#### (1) Equipment



#### (2) Definition:

##### A. Viewing Angle:



##### B. Contrast Ratio (Positive)

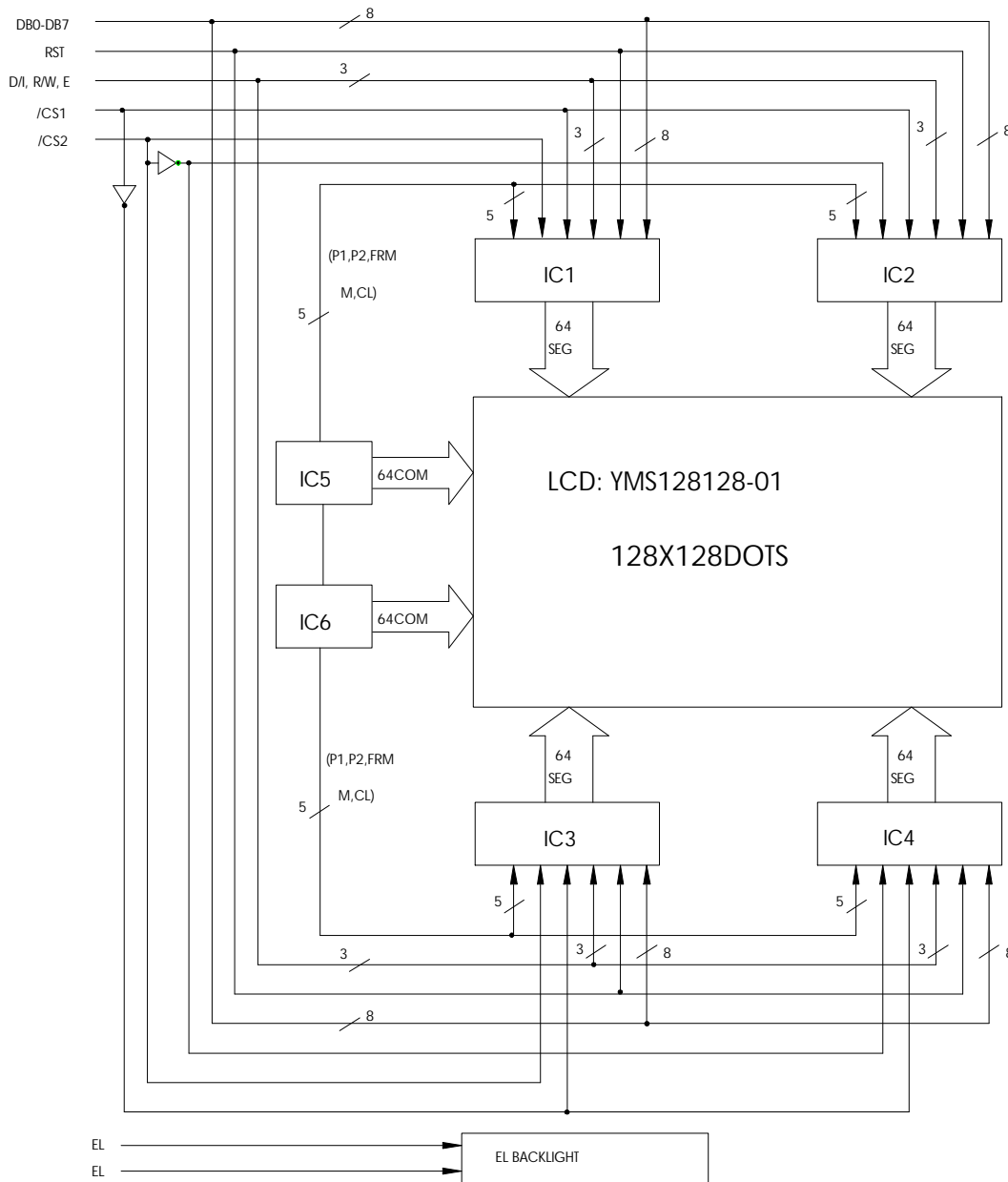
$$CR = \frac{\text{Brightness of non-selected wave-form}}{\text{Brightness of selected wave-form}}$$

#### 4. Reliability Test:

Equipment : TENNY

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	JK	1.0		DATE:

# IV. Block Diagram



COMMON DRIVER: KS0107B or EQUIV

SEGMENT DRIVER: KS0108B or EQUIV

\*PIN DESCRIPTION

NO.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
PIN	VDD	VSS	VEE	DB0	DB1	DB2	DB3	DB4	DB5	DB6	DB7	CS1	CS2	RST	R/W	D/A	E	VSS	E/L	E/L

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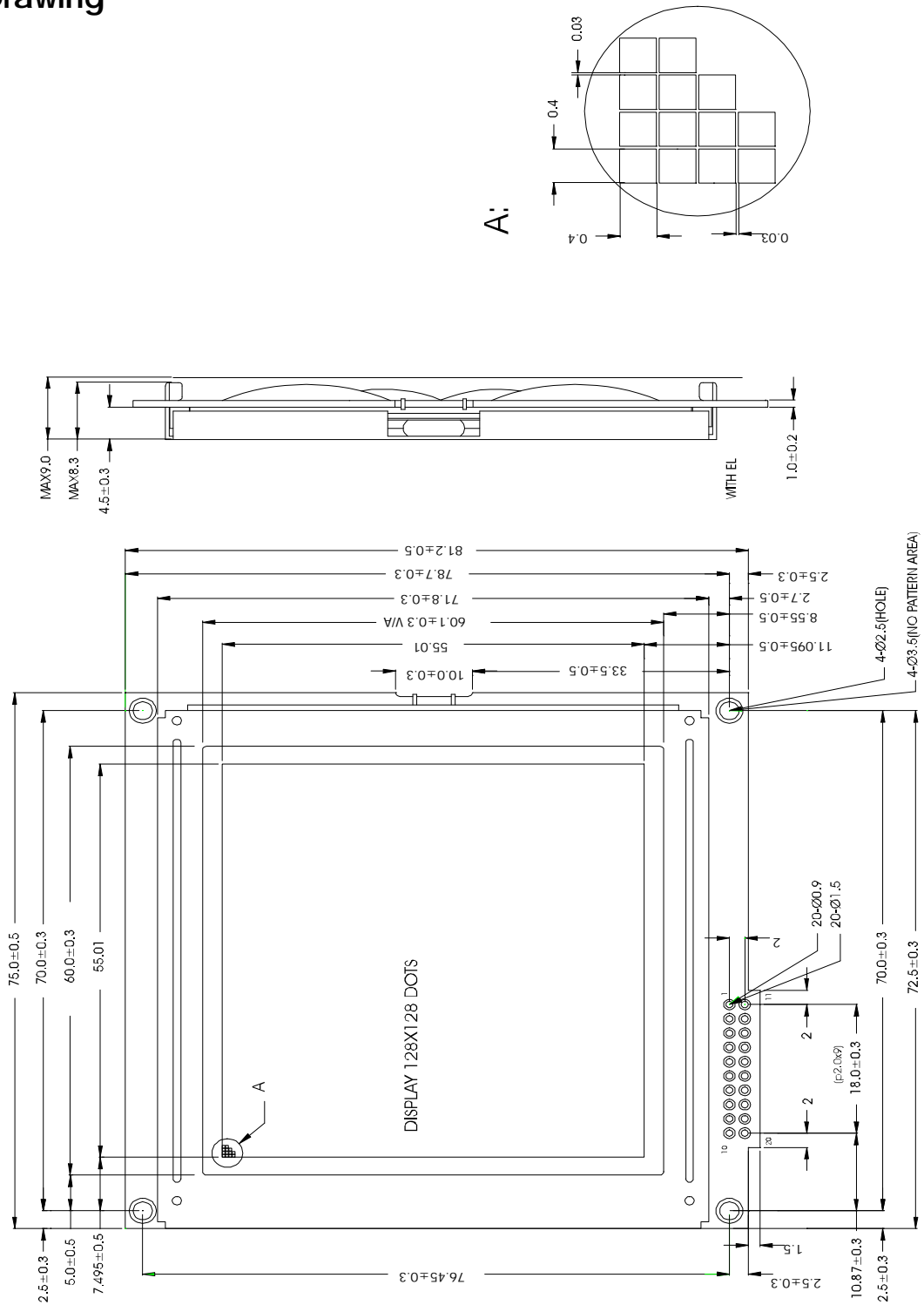
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**HDM128GS12-4**

SHEET 13 OF 14

DATE:  
9/18/03

# V. Drawing



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